

Siparila Oy
Vaajakoski

Teknos FR fire-retardant paint

Painted solid wood panels manufactured and fitted as follows:

Option 1:

Product:

- Massive wood spruce panel with a finely sawn surface, nominal thickness 19 - 57 mm
- Primer: Teknosafe 2407, application 3-sides (front surface and sides) at least 315 g/m² wet (unthinned). On planed back surface application at least 250 g/m² wet (unthinned). If the back surface is a finely sawn surface, then application at least 315 g/m² wet (unthinned).
- Top coat: Teknos Nordica EKO 3330-03 water-thinned paint. Application no more than 165 g/m² wet (unthinned) on front surface and sides. If the back surface is top-coated, then on planed sawn back surface application no more than 60 g/m² wet (unthinned), on a finely sawn back surface application no more than 165 g/m² wet (unthinned)

- Wood protection agent Teknol Aqua 1410-01 (application no more than 120 g/m²) acceptable under Teknosafe 2407.

Base of the fitted panel:

- Board conformant with Euro-classes A1 or A2-s1,d0 at least 12 mm thick and with a density of at least 525 kg/m³.

Fastening:

- Panel fastened mechanically onto the base using supporting rails. Air gap caused by supporting rails maximum 44 mm.

Option 2:

- Massive wood spruce panel with a planed surface, nominal thickness 19 mm
- Primer: Teknosafe 2407, application 3-sides (front surface and sides) at least 315 g/m² wet (unthinned). On planed back surface application at least 250 g/m² wet (unthinned).
- Top coat: Teknos Nordica EKO 3330-03 water-thinned paint. Application no more than 165 g/m² wet (unthinned) on front surface and sides. If the back surface is top-coated, then on planed sawn back surface application no more than 60 g/m² wet (unthinned) (the amount of Teknosafe 250-315 g/m²) or no more than 165 g/m² wet (unthinned) (the amount of Teknosafe at least 315 g/m²)

Base of the fitted panel:

- Board conformant with Euro-classes A1 or A2-s1,d0 at least 12 mm thick and with a density of at least 525 kg/m³.

Fastening:

- Panel fastened mechanically onto the base using supporting rails. Air gap caused by supporting rails maximum 44 mm.

Option 3:

- Massive wood spruce panel with a planed surface, nominal thickness 18 mm
- Primer: Teknosafe 2407, application at least 250 g/m² wet (unthinned) on all sides.
- Top coat: Teknos Oy waterborne acrylic industrial system, application no more than 60 g/m² wet (unthinned)

Base of the fitted panel:

- Plaster board (with paper surface) or similar board conformant with Euro-classes A1 or A2 at least 12 mm thick and with a density of at least 525 kg/m³.

Fastening:

- Panel fastened mechanically onto the base using supporting rails. Air gap caused by supporting rails maximum 44 mm.

Fire safety class of options 1-3: B-s1, d0

(Classification reports: PX18030-2; BMT/RFP/F14055/05; BMT/RFP/F14056/03)

Teknos FR fire-retardant paint

Painted solid wood panels manufactured and fitted as follows:

Product:

- Solid glued spruce panel with finely sawn surface,
glued from lamellas and glueline downright from the surface (gluelam board)
 - Nominal thickness 25 - 57 mm
 - Maximum total width of the panel made by glueing 322 mm
 - The minimum density of ready-made panel 437 kg/m³ and the minimum weight for m² 11.3 kg/m²
- Primer: Teknosafe 2407, application 3-sides (front surface and sides) at least 315 g/m² wet (unthinned). On planed back surface application at least 225 g/m² wet (unthinned).
- Top coat: Teknos Nordica EKO 3330-03 water-thinned paint. Application no more than 165 g/m² wet (unthinned) on front surface and sides.

- Wood protection agent Teknol Aqua 1410-01 (application no more than 120 g/m²) acceptable under Teknosafe 2407.

Base of the fitted panel:

- Board conformant with Euro-classes A1 or A2-s1,d0 at least 12 mm thick and with a density of at least 525 kg/m³.

Fastening:

- Panel fastened mechanically onto the base using supporting rails. Air gap caused by supporting rails maximum 44 mm.

Product's fire safety class: B-s1, d0

(Classification report BMT/RFP/F15069/03)

Teknos FR fire-retardant paint or lacquer

Lacquered solid wood panels manufactured and fitted as follows:

Product:

- Wooden raw-material
 - The fire safety class of the panel at least D-s2,d0
 - The density of the panel at least 338 kg/m³
 - The thickness of the panel at least 8.0 mm
- Primer: Teknosafe 2467, application at least 180 g/m² wet (unthinned)
- Top coat: Teknoclear Aqua 1331 water-based lacquer.
Application no more than 110g/m² wet (unthinned)

Base of the fitted panel:

- Wood-based board (fire safety class at least D-s2,d0) or other board conformant with Euro-classes A1 or A2-s1,d0
 - The density of material at least 510 kg/m³
 - The thickness at least 10.0 mm

Fastening:

- Panel fastened directly mechanically with screws to the base without supporting rails

Product's fire safety class: B-s1, d0

(Classification report BMT/RFP/F15037/03)

**Nordtreat fire-retardant paint or surface treatment,
fire-retardant product NT Neutra,**

Solid wood panels surface treated industrially and fitted as follows:

- Wood density according to natural variation
- No other coating on top of the fire retardant surface
- Fire-retardant transparent liquid

Base of the fitted panel:

- Base board mandatory. The fire safety class of base board A1-s1-d0 or A2-s1-d0

Product:

- Solid wood spruce panel, thickness at least 18 mm
- Application at least 350 g/m² (unthinned) wet in total on all sides

Fastening:

- Panel or cladding fastened to the base with or without supporting
- Panel or cladding in vertical or horizontal orientation
- With vertical or horizontal joints
- Fixed with metal fixings

Product's fire safety class: B-s1, d0

(Classification report: K05/2016)

**Nordtreat fire-retardant paint or surface treatment,
fire-retardant product NT Deco**

Solid wood panels surface treated industrially and fitted as follows:

- Wood density according to natural variation
- No other coating on top of the fire retardant surface
- The fire-retardant can be tinted by the manufacturer (all tones), liquid

Base of the fitted panel:

- Base board mandatory. The fire safety class of base board A1-s1-d0 or A2-s1-d0

Product:

- Solid wood spruce panel, thickness at least 18 mm
- Application at least 350 g/m² wet in total on all sides

Fastening:

- Panel or cladding fastened to the base with or without supporting
- Panel or cladding in vertical or horizontal orientation
- With vertical or horizontal joints
- Studs (supporting) with panel thickness 20 mm or less treated with fire retardant
- Fixed with metal fixings

Product's fire safety class: B-s1, d0

(Classification reports: K21/2016, K21-1/2016 and K01/2017)

**Nordtreat fire-retardant paint or surface treatment,
fire-retardant product NT Deco**

Solid wood panels surface treated industrially and fitted as follows:

- Wood density according to natural variation
- No other coating on top of the fire retardant surface
- The fire-retardant can be tinted by the manufacturer (all tones), liquid

Base of the fitted panel:

- Base board mandatory. The fire safety class of base board A1-s1-d0 or A2-s1-d0

Product:

- Solid wood larch panel, thickness at least 20 mm
- Solid wood cedar panel, thickness 20 – 25 mm
- Application at least 350 g/m² wet in total on all sides

Fastening:

- Larch panel or cladding fastened to the base with or without supporting
- Cedar panel or cladding fastened to the base with 40 mm (maximum) supporting rails or without supporting.
- Panel or cladding in vertical or horizontal orientation
- With vertical or horizontal joints
- Supporting rails with larch panel treated with fire retardant
- Fixed with metal fixings

Product's fire safety class: B-s1, d0

(Classification reports: K22/2017 and K36/2018)

Tikkurila fire-retardant paint

Painted solid wood panels manufactured and fitted as follows:

Product:

- Massive wood spruce panels with tongue-groove joint
 - Thickness of panels at least 20 mm
 - Minimum thickness of panelling at least 12 mm
 - Wood density according to natural variation
- Primer: Tikkurila Fontefire WF -paint: application 3-sides (front surface and sides) at least 350 g/m² wet (unthinned). On planed back surface application at least 175 g/m² wet (unthinned).
- Top coat Tikkurila Ultra Pro -paint. Application no more than 100 g/m² wet (unthinned) on front surface and sides.
- Color of the top coat paint white or tinted.

Base of the fitted panel:

- The fire safety class of base board Euroclasses A1-s1-d0 or A2-s1-d0

Fastening:

- Panelling fastened mechanically onto the base using supporting rails from spruce (rails can be with no fire-retardant painting) or fastened directly to the base without supporting rails.
- Panel or cladding in vertical or horizontal orientation
- With vertical or horizontal joints

Product's fire safety class: B-s1, d0

(Classification report: K22/A/2016)

Tikkurila fire-retardant paint

Painted solid wood panels manufactured and fitted as follows:

Product:

- Solid wood panels with tongue-groove joint
 - Thickness of panels 19 - 21 mm and density of panel at least 460 kg/m³
 - Minimum thickness of panelling at least 13 mm
 - Wood density according to natural variation
- Primer: Tikkurila Fontefire WF -paint: application 3-sides (front surface and sides) at least 350 g/m² wet (unthinned). On planed back surface application at least 175 g/m² wet (unthinned).
- Top coat Tikkurila Ultra Pro WF –paint: Application no more than 100 g/m² wet (unthinned) on front surface and sides.
- Extra topcoat Tikkurila Ultra Matt WF –paint: Application no more than 100 g/m² wet (unthinned) on front surface and sides.

- Color of the top coat paint white or tinted.

Base of the fitted panel:

- The fire safety class of base board Euroclasses A1-s1-d0 or A2-s1-d0

Fastening:

- Panelling fastened mechanically onto the base using supporting rails (maximum thickness 46 mm) (rails can be with no fire-retardant painting) or fastened directly to the base without supporting rails.
- Panel or cladding in vertical or horizontal orientation
- With vertical or horizontal joints

Product's fire safety class: B-s2, d0

(Classification report: K08/2018)

Tikkurila fire-retardant lacquer

Lacquered solid wood panels manufactured and fitted as follows:

Product:

- Solid wood spruce panels with tongue-groove joint
 - Thickness of panels 14 mm
 - Minimum thickness of panelling at least 8.5 mm
 - Wood density according to natural variation
- Primer: Tikkurila Fontefire WF Clear -lacquer: application 3-sides (front surface and sides) at least 200 g/m² wet (unthinned).
- Top coat:
 - Tikkurila Acvilac WF 10 –lacquer: Application no more than 70 g/m² wet (unthinned) on front surface and sides.
 - or
 - Tikkurila Acvi Top DS 25 –lacquer: Application no more than 100 g/m² wet (unthinned) on front surface and sides.

Base of the fitted panel:

- The fire safety class of base board Euroclasses A1-s1-d0 or A2-s1-d0

Fastening:

- Panelling fastened mechanically onto directly to the base without supporting rails
- Panel or cladding in vertical or horizontal orientation
- With vertical or horizontal joints

Product's fire safety class: B-s1, d0

(Classification report: K40/2018 and K40/A/2018)

Tikkurila fire-retardant lacquer

Lacquered solid wood panels manufactured and fitted as follows:

Product:

- Solid wood panels with tongue-groove joint
 - Thickness of panels equal or more than 14 mm
 - Minimum thickness of panelling at least 8 mm
 - Wood density equal or more than 460 kg/m³
- Lacquering: Tikkurila Fontefire -lacquer: application 3-sides (front surface and sides) at least 200 g/m² wet (unthinned).

Base of the fitted panel:

- The fire safety class of base board Euroclasses A1-s1-d0 or A2-s1-d0

Fastening:

- Panelling fastened mechanically directly to the base without supporting rails
- Panel or cladding in vertical or horizontal orientation
- With vertical or horizontal joints

Product's fire safety class: B-s1, d0

(Classification report: K40/2017)

Tikkurila fire-retardant paint

Painted solid wood panels manufactured and fitted as follows:

Product:

- Solid spruce wood panels with tongue-groove joint
 - Thickness of panels 22 - 24 mm and density of panel at least 460 kg/m³
 - Minimum thickness of panelling at least 12 mm
 - Wood density according to natural variation
 - Fine precut front and planed back
- Primer: Tikkurila Fontefire WF -paint: application 3-sides (front surface and sides) at least 350 g/m² wet (unthinned). On planed back surface application at least 170 g/m² wet (unthinned).
- Mid coat Tikkurila Ultra Pro WF-M -paint: Application no more than 100 g/m² wet (unthinned) on front surface and sides.
- Top coat Tikkurila Ultra Pro WF10 -paint: Application no more than 100 g/m² wet (unthinned) on front surface and sides.

- Color of the top and mid coat paint white or tinted.

Base of the fitted panel:

- The fire safety class of base board Euroclasses A1-s1-d0 or A2-s1-d0

Fastening:

- Panelling fastened with metal fixings onto the base using supporting studs or fastened directly to the base without supporting rails.
- Panel or cladding in vertical or horizontal orientation
- With vertical or horizontal joints

Product's fire safety class: B-s1, d0

(Classification report: K03/2019)

Tikkurila fire-retardant paint

Painted solid wood panels manufactured and fitted as follows:

Product:

- Solid spruce wood edgelaminated panels with tongue-groove joint
 - Thickness of panels 24 - 26 mm and density of panel at least 470 kg/m³
 - Minimum thickness of panelling at least 13 mm
 - Wood density according to natural variation
 - Sanded front and back
- Primer: Tikkurila Fontefire WF -paint: application 3-sides (front surface and sides) at least 350 g/m² wet (unthinned). On planed back surface application at least 175 g/m² wet (unthinned).
- Mid coat Tikkurila Ultra Pro WF-M -paint: Application no more than 100 g/m² wet (unthinned) on front surface and sides.
- Top coat Tikkurila Ultra Pro WF10 -paint: Application no more than 100 g/m² wet (unthinned) on front surface and sides.

- Color of the top coat paint white or tinted.

Base of the fitted panel:

- The fire safety class of base board Euroclasses A1-s1-d0 or A2-s1-d0

Fastening:

- Panelling fastened with metal fixings onto the base using supporting studs (thickness at maximum 50 mm) or fastened directly to the base without supporting rails.
- With vertical or horizontal joints

Product's fire safety class: B-s1, d0

(Classification report: K38/2018)